

alpha Value Line - NP Sizing and Technical Data

Efficient Flexible Reliable















alpha Value Line		NP	NPS	NPL	NPT	NPR						
Ratios				3-100								
Torsional backlash [arcmin]			≤ 8								
Output type												
Smooth output shaft		•	٠	٠	-	•						
Grooved output shaft		•	•	٠	-	•						
Output shaft with involute	toothing	-	•	•	-	•						
Output flange		-	-	-	•	-						
Input type		Motor attachment version										
Application		_										
For high axial and radial fo	rces	-	•	•	_	•						
In continous operation		•	•	•	•	_						
In cyclic operation		•	•	•	•	•						
Options												
HIGH TORQUE version		•	•	•	•	•						
Foodgrade lubrication		•	•	•	•	•						
With coupling at output		•	•	•	•	•						
As linear system		•	•	٠	_	•						
With mounted pinion at ou	tput	•	•	•	_	•						
With screwed on B5 flange	•	•	-	-	-	-						
Further technical data												
	Nm		800	800	800	800						
Max. torque T _{2a}	$ rque T_{2\alpha} $		7100	7100	7100	7100						
Max. input speed	rpm	10000	8000	8000	10000	8000						
Efficiency	%	97%	97%	97%	97%	97%						
May register	N 8000		10000	10000	4800	10000						
IVIAX. radiai iorce F _{2R}	adial force F _{2R} lb _f 1800			2250	1080 2250							
			2250									

WITTENSTEIN alpha adapted for any axis

The perfect drive solution whatever the requirements are

WITTENSTEIN alpha develops complete, singlesupplier solutions for driving any axis. They can be used in virtually any application – from high-precision axes in machine tools and manufacturing systems to packaging machinery where maximum productivity is a must.

The name WITTENSTEIN alpha is synonymous with premium quality and optimal reliability, high precision and synchronization accuracy, maximum power density, a long lifetime and very simple motor mounting.

The alpha Value Line is a new product family that unites these characteristics – which are specially adapted for applications in the value segment or highend secondary axes – in a class-appropriate way.

Benefits of the alpha Value Line:

- · Rapid availability regardless of the batch size
- · Optimal flexibility
- Ability to react promptly to changing customer requirements
- · Assembly to order

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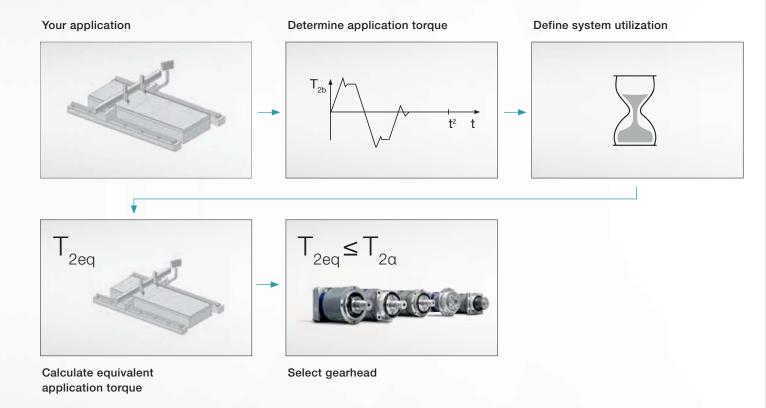


alpha Value Line Efficient sizing

The new sizing method

The new alpha Value Line from WITTENSTEIN alpha commits the cymex® sizing software to paper. Using a quick select structure, you can define your drive train in just a few simple steps.

- · Quick and easy gearhead selection based on your application.
- · Maximum transmissible torque $T_{2\alpha}$ as the starting point for selecting the gearhead (definition $T_{2\alpha} \neq T_{2B}$). No restriction on $T_{2\alpha}$ due to a maximum number of cycles per hour.
- · Optional: Quick selection based on the maximum motor torque.



Your Benefits:

- · Perfect-fit sizing of your drive
- · Efficient and reliable gearhead selection
- · Huge time saving
- · Computational work for simple applications reduced to a minimum*
- Consideration of radial and axial forces if necessary

Sizing of the alpha Value Line - NP

A: Simplified sizing for servo motors based on the maximum motor torque: $\mathbf{M}_{max} * \mathbf{i} \leq \mathbf{T}_{2\alpha}$

B: Sizing based on the application

Step 1:

Determine the maximum application torque: $T_{2b} =$ ____[Nm]

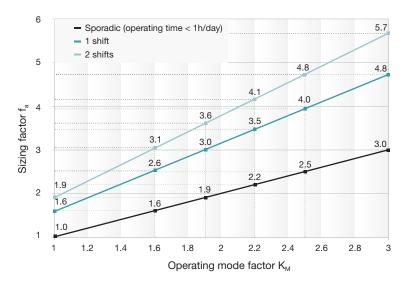
Step 2:

Determine the operating mode factor K_{M} =

Typical applications	Cycle	Torque characteristic	Operating mode factor K _M
Format changing, e.g. in packaging machines, drives for processing equipment, actuators, etc.	S5 operation: Low duty cycle Small number of cycles Low dynamics	T _{2b} t ^z t	1.0
Tool changers with low dy- namics, pick & place gantry axes, tire building machines, etc.	S5 operation: Medium duty cycle Small number of cycles Medium dynamics	T _{2b} t ^z t	1.6
Linear modules, linear axes in woodworking machines, ball screw drives, etc.	S5 operations: Medium duty circle Medium number of cycles Meduim dynamics	T _{2b} t ^z t	1.9
Roller drives in printing presses, star drives in rackers, etc.	S1 operation: High duty cycle	T _{2b} t ^z t	2.2
Linear axes in plasma, laser or water jet cutters, portals, tool changers with high dynamics	S5 operation: Medium duty circle Medium number of cycles High dynamics	T _{2b} t ^z t	2.5
SCARA robots, gantry robots, machining spindles, etc.	S5 operation: High duty cycle High number of cycles High dynamics	T _{2b} †	3.0

Step 3:

Determine the sizing factor with the operating mode factor $K_{\rm M}$ $f_{\rm a}$ = _____



Step 4:

Compare the equivalent application torque with the maximum gearhead $T_{2\alpha}$ (see table, Step 5)

$$\begin{split} & \mathsf{T}_{2_\mathsf{eq}} = \mathsf{f}_{\mathsf{a}} * \mathsf{T}_{2\mathsf{b}} \leq \mathsf{T}_{2\alpha} \\ & \mathsf{T}_{2_\mathsf{eq}} = \underline{\hspace{1cm}} * \underline{\hspace{1cm}} \leq \mathsf{T}_{2\alpha} \\ & \mathsf{T}_{2_\mathsf{eq}} = \underline{\hspace{1cm}} [\mathsf{Nm}] \leq \underline{\hspace{1cm}} [\mathsf{Nm}] \end{split}$$

Step 5: Quick selection of the technical data

			NP	005	NP	015	NP	025	NP	035	NP	045	
			1-stage	2-stage	1-stage	1-stage	2-stage						
Ratio a)	i		4 - 10	16 - 100	3 - 10	12 - 100	3 - 10	9 - 100	3 - 10	9 - 100	5 - 10	15 - 100	
Marriagram toward 3	_	Nm	18	-22	51	-64	128	-160	320	-408	640	-800	
Maximum torque a MF	T _{2α}	in.lb	160	-200	450	-570	1130	-1420	2860	-3610	5660-7080		
Maximum torque a) MA	т	Nm		-	62	-88	184	-200	432	-488		-	
iviaximum torque " IVIA	2α	in.lb		- 550-780 1170-1770				3820	-4320		-		
Max. input speed	n _{1max}	min-1	10000	10000	8000	10000	7000	4000	6000				
Nominal input speed	n _{1N}	min-1	3800	4000	3300	3800	3100	3300	2300	3100	2000	2600	
Man	_	N	80	00	17	00	28	00	50	000	80	000	
Max. radial force	F _{2RMax}	lb _f	18	30	3	80	60	30	11	30	18	800	
Mean operating noise	L _{PA}	dB(A)	5	8	5	58	6	60	6	33	6	66	
Paint						Pair	nt Pearl dark gre	ey – innovation	blue				
Direction of rotation						Мо	Motor and gearhead same direction						
Protection class							IP	64					
Page			(3		8	1	0	1	2	1	4	

a) The maximum torques depend on the ratio



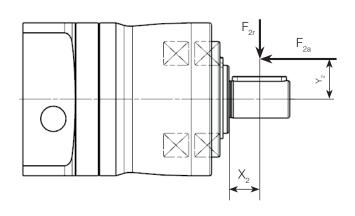
Account must be taken of the radial and axial forces at the output:

Please also carry out steps 6 and 7 if forces are present at the output (e.g. if timing belt pulleys, pinions or levers are mounted there).

Step 6 (if external forces are present):

Determine the forces acting on the output and check the boundary conditions

Radial force $F_{2r} =$ ____[N]
Radial force distance $x_2 =$ ____[mm]
Axial force $F_{2a} =$ ____[N]
Axial force distance $y_2 =$ ____[mm]
(required if F_{2a} is present)



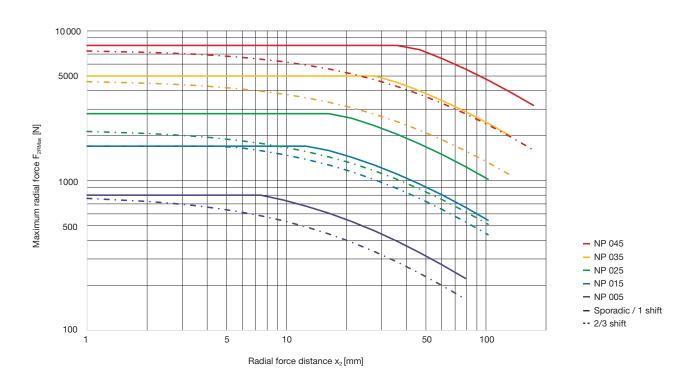
Conditions if axial force F_{2a} is present:

1.
$$F_{2a} \le 0.25 * F_{2r} \Rightarrow$$
 (____ $\le 0.25 *$ ____) \square Met \square Not met: Sizing with cymex[®] 2. $y_2 \le x_2 \Rightarrow$ (____ \le ___) \square Met \square Not met: Sizing with cymex[®]

Step 7:

Determine the maximum equivalent force acting on the output $F_{2 \text{ eq}}$

□ Not met: Higher axial and radial forces with the NPS, NPL and NPR.



NP 005S

						I-stag	e						2-st	tage							
Ratio ^{a)}		i		4	5	7	8	10	16	20	25	28	35	40	50	64	70	100			
Maximum Torque	MF	$T_{2\alpha}$	Nm in.lb	18 160	22 200	22 200	21 180	21 180	18 160	18 160	22 200	18 160	22 200	18 160	22 200	21 180	22 200	21 180			
Emergency stop torque b)		T _{2Not}	Nm in.lb								26 230							1			
Nominal input speed c)		n _{1N}	min ⁻¹	3800 4300 4000 430							4300	300									
Max. input speed		n _{1Max}	min ⁻¹			10000				10000											
Max. torsional backlash		j_t	arcmin		Sta	andard s	≤ 10						Standa	ard ≤ 13	3						
Max. axial force d		F _{2AMax}	N Ib,								700 160										
Max. radial force ^{d)}		F _{2RMax}	N Ib,		800 180																
Weight incl. standard adapter plate [®]		m	kg lb _m			0.7 - 1.2 1.5 - 2.6			0.9 - 1.6 2 - 3.5												
Operating noise ^{f)}		L _{PA}	dB(A)			≤ 58			≤ 58												
Max. permitted housing temperature			°C F						+90 +194												
Ambient temperature			°C F						-15 to +40 5 to 104												
Lubrication										Lubri	cated fo	or life									
Paint							H	lousing	: pearl o	dark gre	y / Driv	e-Side:	Innovat	tion Blu	e						
Direction of rotation				Motor and gearhead same direction																	
Type of protection				IP 64																	
Moment of interia (related to the drive)			cm²																		
Clamping hub diameter	Standard	10.1	mm	0.02 to 0.12 8(Z) 9(A) 11(B)									8(Z) 9(A	A) 11(B)							
	big					14(C)					14(C)										

^{a)} Other ratios available on request.

You can select a suitable adapter plate using the online configurator on www.wittenstein-alpha.com

 $^{^{\}text{b)}}$ Permitted 1000 times during the service life of the gearhead. If $T_{2\alpha} > T_{2Not}$, then T_{2Not} is the maximum permitted value.

 $^{^{\}circ}$ At T_{1N} and 20 $^{\circ}$ C ambient temperature. Higher speeds possible if calculated using cymex $^{\circ}$.

 $^{^{\}mbox{\tiny d}}$ Refers to the center of the output shaft at $n_2 = 150$ rpm.

e) Depending on the clamping hub diameter and the selected adapter plate.

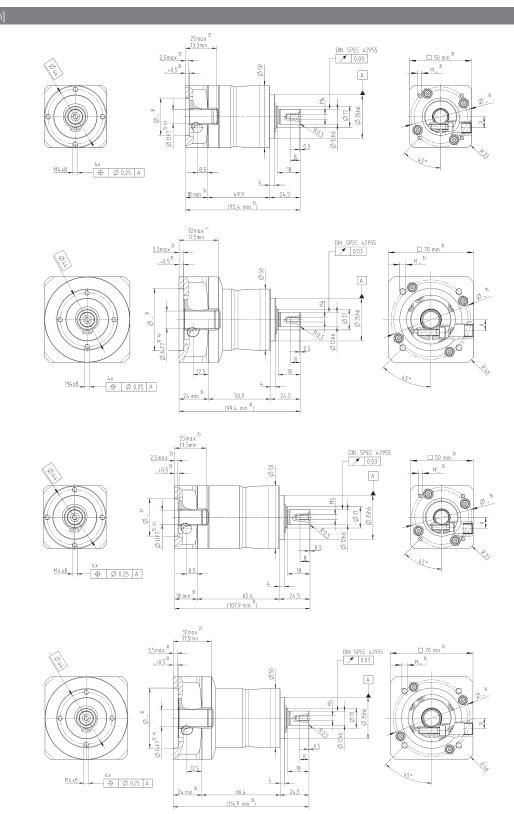
 $^{^{\}text{f}}$ At i=10 and n_{1} =3000 rpm at no load.

Quick gearhead selection based on the motor characteristic*: Max. torque $T_{_{22}} \ge T_{_{max. motor}}$ * i *Please refer to catalog pages 4 and 5 for detailed information on manual selection based on the application.

Up to 4) (B) clamping hub diameter

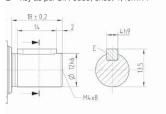
2-st

Up to 14 ⁴⁾ (C) clamping hub diameter



Alternatives: Output shaft variants

Output shaft with key E = key as per DIN 6885, sheet 1, form A



Non-tolerated dimensions ±1 mm

- 1) Check motor shaft fit.
- Min./max. permissible motor shaft length.
 Longer motor shafts are adaptable; please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameters are compensated by a bushing with a minimum thickness of 1 mm.

NP 015S

		1-stage 2-stage																					
Ratio a)		i		3	4	5	7	8	10	12	15	16	20	25	28	30	32	35	40	50	64	70	100
Maximum torque	MF	$T_{2\alpha}$	Nm in.lb	51 450	56	64 570	64 570	56	56	51 450	51 450	56	56	64 570	56	51 450	56	64 570	56	64 570	56	64 570	56
Maximum torque HIGH TORG	QUE – MA	$T_{2\alpha}$	Nm in.lb	88 780	67 590	-	-	-	-	62 550	67 590	67 590	67 590	-	67 590	62 550	-	-	67 590	-	-	-	-
Emergency stop torque b)		T _{2Not}	Nm in.lb										7	75 60									
Nominal input speed ©		n _{1N}	min-1	3300 4000 3800 4300																			
Max. input speed		n _{1Max}	min-1	8000 10000																			
Max. torsional backlash		j_t	arcmin	n Standard ≤ 8 Standard ≤ 10																			
Max. axial force d		F _{2AMax}	N Ib,	1550 350																			
Max. radial force d		F _{2RMax}	N Ib,		1700 380																		
Weight incl. standard adapter plate ^{e)}		m	kg lb _m			1.9											- 2.9 - 6.4						
Operating noise ^{f)}		L _{PA}	dB(A)			≤											58						
Max. permitted housing temperature			°C F											90 194									
Ambient temperature			°C F										-15 t	0 +40)								
Lubrication												Lu	bricat		r life								
Paint				Housing: pearl dark grey / Drive-Side: Innovation Blue																			
Direction of rotation				Motor and gearhead same direction																			
Type of protection				IP 64																			
Moment of interia		-	gcm ² 0.13 to 0.53 0.02 to 0.14																				
(related to the drive)	Standard	10 ⁻³ ir	in.lb.s ² 0.13 to 0.5 0.02 to 0.13																				
Clamping hub diameter	big		mm 9(A) 11(B) 14(C) 8(Z) 9(A) 11(B) 16(D) 19(E) 14(C)																				

^{a)} Other ratios available on request.

You can select a suitable adapter plate using the online configurator on www.wittenstein-alpha.com

b) Permitted 1000 times during the service life of the gearhead. If $T_{2a} > T_{2Not}$, then T_{2Not} is the maximum permitted value.

 $^{^{\}circ}$ At T_{1N} and 20 $^{\circ}$ C ambient temperature. Higher speeds possible if calculated using cymex $^{\circ}$.

 $^{^{\}mbox{\tiny d)}}$ Refers to the center of the output shaft at $n_2\!=\!150$ rpm.

e) Depending on the clamping hub diameter and the selected adapter plate.

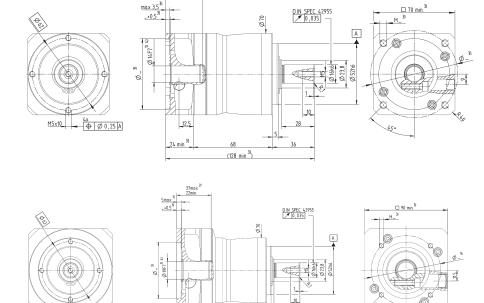
 $^{^{\}text{f}}$ At i=10 and n_1 =3000 rpm at no load.

Quick gearhead selection based on the motor characteristic*: Max. torque $T_{\text{2a}} \ge T_{\text{max motor}}$ * i *Please refer to catalog pages 4 and 5 for detailed information on manual selection based on the application.



-stage

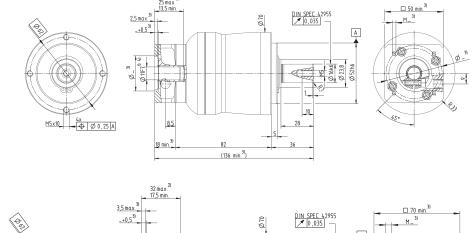
Up to 19 ⁴⁾ (E) clamping hub diameter



Up to 11 ⁴⁾ (B) clamping hub diameter

2-stade

Up to 14 ⁴⁾ (C) clamping hub diameter

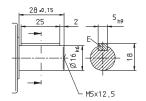


M5×10. ⊕ Ø 0, 25 A

32 max ²¹ 175 min 3.5 max ³¹ 10.035 10.03

Alternatives: Output shaft variants

Output shaft with key E = key as per DIN 6885, sheet 1, form A



Non-tolerated dimensions ±1 mm

- 1) Check motor shaft fit.
- Min./max. permissible motor shaft length.
 Longer motor shafts are adaptable; please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameters are compensated by a bushing with a minimum thickness of 1 mm.

NP 025S

		1-stage 2-stage																						
Ratio ^{a)}		i		3	4	5	7	8	10	9	12	15	16	20	25	28	30	32	35	40	50	64	70	100
Maximum torque	MF	$T_{2\alpha}$	Nm	128	152	160	160	144	144	128	128	128	152	152	160	152	128	152	160	152	160	144	160	144
Maximum torque HIGH TORQ		T _{2a}	in.lb Nm	200	184	-	-	-	-	200	200	192	184	184	-	184	168	-	-	184	-	-	-	-
maximum torque main rong	OL - IVIA	' 2α	in.lb Nm			-	-	-	-					190	-			-	-		-	-	-	-
Emergency stop torque b)	Tque b) $ T_{2Not} = \frac{Nm}{\text{in.lb}} = \frac{190}{16700} $																							
Nominal input speed c)		n _{1N}	min ⁻¹	¹ 3100 3600 3300 4000																				
Max. input speed		n _{1Max}	min-1	7000 8000																				
Max. torsional backlash		\dot{J}_t	arcmin	n Standard ≤ 8 Standard ≤ 10																				
Max. axial force d		F _{2AMax} N 1900																						
Max. radial force d		_	N 2800																					
iviax. radial force -	F_{2RMax} Ib_f 630																							
Weight incl. standard adapter plate e)		m	kg lb_			3.8 - 8.4 -											.1 - 5.).1 - 1							
Operating noise ^{f)}		L _{PA}	dB(A)			≤											≤ 59							
Max. permitted housing temperature			°C											+90										
max. permitted fledeling temperature			F											+194										
Ambient temperature			°C F											to 10										
Lubrication												L	ubric			e								
Paint				Housing: pearl dark grey / Drive-Side: Innovation Blue																				
Direction of rotation				Motor and gearhead same direction																				
Type of protection				IP 64																				
Moment of interia		kg	kgcm ² 0.3 to 1.8 0.2 to 0.56																					
(related to the drive)		10 ⁻³ ir	Fin.lb.s ² 0.2 to 1.6 0.2 to 0.5																					
Clamping hub diameter	Standard	mm 14(0				(D) 19																		
: 9	big		mm			24(G)	28(H))								16	(D) 19	∂(E)						

^{a)} Other ratios available on request.

You can select a suitable adapter plate using the online configurator on www.wittenstein-alpha.com

b) Permitted 1000 times during the service life of the gearhead. If $T_{2a} > T_{2Not}$, then T_{2Not} is the maximum permitted value.

c) At T_{1N} and 20°C ambient temperature. Higher speeds possible if calculated using cymex®.

 $^{^{\}mbox{\tiny d)}}$ Refers to the center of the output shaft at $n_2\!=\!150$ rpm.

e) Depending on the clamping hub diameter and the selected adapter plate.

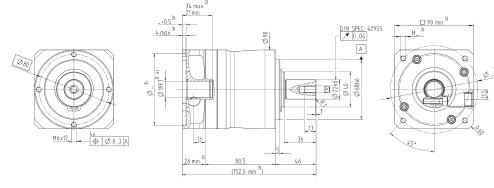
 $^{^{\}text{f}}$ At i=10 and n_1 =3000 rpm at no load.

Quick gearhead selection based on the motor characteristic*: Max. torque $T_{\text{2a}} \ge T_{\text{max motor}}$ * i *Please refer to catalog pages 4 and 5 for detailed information on manual selection based on the application.

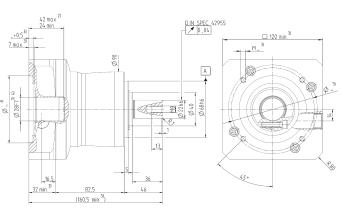


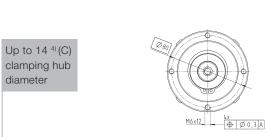
stage

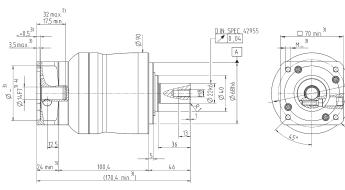
Up to 28 ⁴⁾ (H) clamping hub diameter



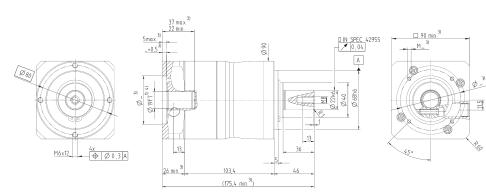






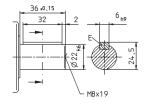






Alternatives: Output shaft variants

Output shaft with key E = key as per DIN 6885, sheet 1, form A



Non-tolerated dimensions ±1 mm

- 1) Check motor shaft fit.
- Min./max. permissible motor shaft length.
 Longer motor shafts are adaptable; please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameters are compensated by a bushing with a minimum thickness of 1 mm.

NP 035S

		1-stage 2-stage																						
Ratio ^{a)}		i		3	4	5	7	8	10	9	12	15	16	20	25	28	30	32	35	40	50	64	70	100
Maximum torque	MF	$T_{2\alpha}$	Nm	320	408	400	400	352	352	320	320	320	408	408	400	408	320	408	400	408	400	352	400	352
Mariana America			in.lb Nm	2830 488	3610 488	3540	3540	3120	3120	2830 488	2830 488	2830 480	3610 488	3610 488	3540	3610 488	2830 432	3610	3540	3610 488	3540	3120	3540	3120
Maximum torque HIGH TORQ	UE – MA	$T_{2\alpha}$	in.lb	4320	4320	-	-	-	-	4320	4320	4250	4320	4320	-	4320	3820	-	-	4320	-	-	-	-
Emergency stop torque b)		$T_{\scriptscriptstyle 2Not}$	Nm in.lb											480 4200										
Nominal input speed c)		n _{1N}	min ⁻¹	1 2300 2800 3100 3600																				
Max. input speed		n _{1Max}	min-1	6000 7000																				
Max. torsional backlash		\dot{J}_t	arcmin	Standard ≤ 8 Standard ≤ 10																				
Max. axial force d	F _{2AMax} N 4000																							
	N 5000																							
Max. radial force d	F_{2RMax} $\begin{array}{ c c c c c c c c c c c c c c c c c c c$																							
Weight incl. standard adapter plate ^{e)}		m	kg		9.4 - 15.6 9.8 - 14.3 21 - 34 22 - 32																			
			lb _m			21	- 34									2	22 - 32	2						
Operating noise ^{f)}		L _{PA}	dB(A)			≤	65										≤ 61							
Max. permitted housing temperature			°C											+90										
			F °C											+194 5 to +	4 0									
Ambient temperature			F											to 10										
Lubrication												l	_ubric	ated	for life	е								
Paint				Housing: pearl dark grey / Drive-Side: Innovation Blue																				
Direction of rotation				Motor and gearhead same direction																				
Type of protection				IP 64																				
Moment of interia			kgcm ² 0.9 to 8.3 0.24 to 1.9																					
(related to the drive)		10 ⁻³ ir	⁻³ in.lb.s ² 0.8 to 7.4 0.21 to 1.7																					
Clamping hub diameter Standard mm			mm	mm 19(E) 24(G) 28(H) 14(C) 16(D) 19(E) 32(I) 38(K) 24(G) 28(H)																				
	big					32(I)	აၓ(K)									24((G) 28	(H)						

^{a)} Other ratios available on request.

You can select a suitable adapter plate using the online configurator on www.wittenstein-alpha.com

b) Permitted 1000 times during the service life of the gearhead. If $T_{2a} > T_{2Not}$, then T_{2Not} is the maximum permitted value.

c) At T_{1N} and 20°C ambient temperature. Higher speeds possible if calculated using cymex®.

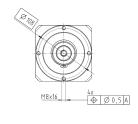
 $^{^{\}mbox{\tiny d)}}$ Refers to the center of the output shaft at $n_2\!=\!150$ rpm.

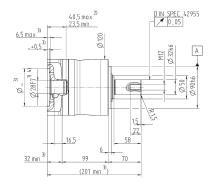
e) Depending on the clamping hub diameter and the selected adapter plate.

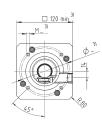
 $^{^{\}text{f}}$ At i=10 and n_1 =3000 rpm at no load.

Quick gearhead selection based on the motor characteristic*: Max. torque $T_{\text{2a}} \ge T_{\text{max motor}}$ * i *Please refer to catalog pages 4 and 5 for detailed information on manual selection based on the application.

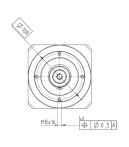


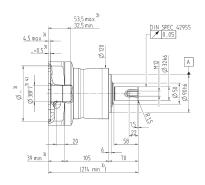


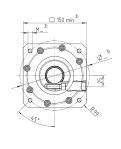




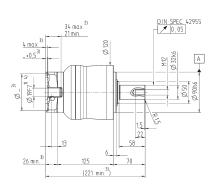
Up to 38 ⁴⁾ (K) clamping hub diameter

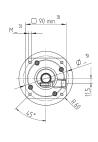




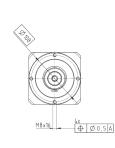


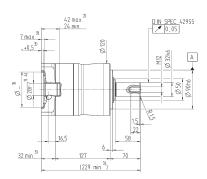
Up to 19 ⁴⁾ (E) clamping hub diameter

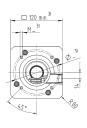




Up to 28 ⁴⁾ (H) clamping hub diameter

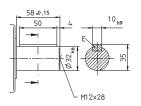






Alternatives: Output shaft variants

Output shaft with key E = key as per DIN 6885, sheet 1, form A



Non-tolerated dimensions ±1 mm

- 1) Check motor shaft fit.
- 2) Min./max. permissible motor shaft length.

 Longer motor shafts are adaptable; please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameters are compensated by a bushing with a minimum thickness of 1 mm.

NP 045S

					1-stage				2-stage								
Ratio a)		i		5	8	10	25	32	50	64	100						
Maximum Torque	MF	$T_{2\alpha}$	Nm	800	640	640	700	640	700	640	640						
		2α	in.lb Nm	7080	5660	5660	6200	5660	6200	5660	5660						
Emergency stop torque b)		$T_{\scriptscriptstyle 2Not}$	in.lb					8900									
Nominal input speed c)		n _{1N}	min ⁻¹	2000	22												
Max. input speed		n _{1Max}	min ⁻¹		4000				6000								
Max. torsional backlash		\dot{J}_t	arcmin		Standard ≤ 8				Standard ≤ 10)							
Max. axial force d		F _{2AMax}	N					000									
		ZAIVIdX	lb _f					000									
Max. radial force d		$F_{_{2RMax}}$	lb,					300									
			kg		19 - 25			20 - 28									
Weight incl. standard adapter plate ^{e)}		m	lb _m		42 - 55			43 - 62									
Operating noise ^{f)}		L _{PA}	dB(A)		≤ 68			≤ 65									
Max. permitted housing temperature			°C					+90									
			F °C					94									
Ambient temperature	}		F.					0 +40 104									
Lubrication							-	ed for life									
Paint						Housing: pea	arl dark grey /	Drive-Side: In	novation Blue								
Direction of rotation						Mot	tor and gearhe	ad same direc	otion								
Type of protection				IP 64													
Moment of interia		kg	cm²							0.8 to 7.6							
(related to the drive)		10 ⁻³ ir	ı.lb.s²														
Clamping hub diameter	Standard		mm		38(K)			1	9(E) 24(G) 28(I	H)							
	big				-		32(I) 38(K)										

^{a)} Other ratios available on request.

You can select a suitable adapter plate using the online configurator on www.wittenstein-alpha.com

b) Permitted 1000 times during the service life of the gearhead. If $T_{2a} > T_{2Not}$, then T_{2Not} is the maximum permitted value.

 $^{^{\}circ}$ At T_{1N} and 20 $^{\circ}$ C ambient temperature. Higher speeds possible if calculated using cymex $^{\circ}$.

 $^{^{\}mbox{\tiny d}}$ Refers to the center of the output shaft at $n_2 = 150$ rpm.

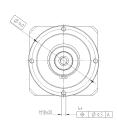
e) Depending on the clamping hub diameter and the selected adapter plate.

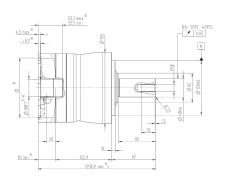
 $^{^{\}text{f}}$ At i=10 and n_{1} =3000 rpm at no load.

Quick gearhead selection based on the motor characteristic*: Max. torque $T_{_{22}} \ge T_{_{max. motor}}$ * i *Please refer to catalog pages 4 and 5 for detailed information on manual selection based on the application.

-stage

Up to 38 ⁴⁾ (K) clamping hub diameter



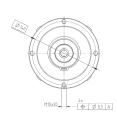


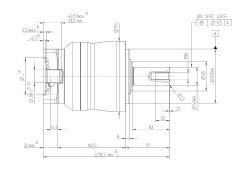


Up to 28 ⁴⁾ (H) clamping hub diameter

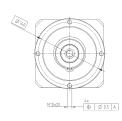
Up to 38 4) (4

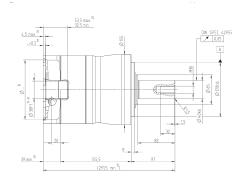
Up to 38 ⁴⁾ (K) clamping hub diameter







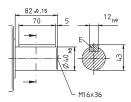






Alternatives: Output shaft variants

Output shaft with key E = key as per DIN 6885, sheet 1, form A



Non-tolerated dimensions ±1 mm

- 1) Check motor shaft fit.
- 2) Min./max. permissible motor shaft length.

 Longer motor shafts are adaptable; please contact us.
- 3) The dimensions depend on the motor.
- Smaller motor shaft diameters are compensated by a bushing with a minimum thickness of 1 mm.



Equivalent force at the output (F_{2 eq})

The equivalent force $F_{2 \text{ eq}}$ at the output describes the decisive forces for gearhead selection

Equivalent application torque (T_{2eq})

The equivalent application torque $T_{2 eq}$ describes the decisive torque for gearhead selection.

Sizing factor (f_a)

The sizing factor f_a describes the influence of the daily operating time and the operating mode factor on the application torque.

Operating mode factor (K_M)

The operating mode factor K_M describes the influence of the duty cycle, the number of cycles and the dynamics on the application torque.

Moment of inertia (relates to the drive) (J)

The mass moment of inertia J is a measure of the effort applied by an object to maintain its momentary condition (at rest or moving).

Operating noise (L_{PA})

Low noise level L_{PA} is a factor of growing importance for environmental and health reasons. The gear ratio and speed both affect the noise level.

General rule:

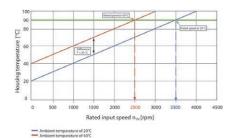
A higher speed means a higher noise level, while a higher ratio means a lower noise level. The values specified in our catalog relate to gearheads with a ratio i = 10/100 at a speed n = 3000 rpm

Max. radial force (F_{2R})

The radial force $F_{\rm 2R}$ is the force component acting at right angles to the output shaft with the NP, NPS, NPR and NPL or parallel to the output flange with the NPT. It acts perpendicular to the axial force and can assume an axial distance of x₂ in relation to the shaft shoulder with the NP, NPS, NPR and NPL or to the shaft flange with the NPT, which acts as a lever arm. The lateral force produces a bending moment.

Max. input speed (n_{1max}) and nominal input speed (n,N)

Two speeds are of relevance when sizing a gearhead: the maximum speed and the nominal speed at the input. The maximum permissible speed n_{1Max} must not be exceeded because it serves as the basis for sizing \longrightarrow cyclic operation. The nominal speed n_{1N} must not be exceeded in \longrightarrow continuous operation. The housing temperature limits the nominal speed, which must not exceed 90°C. The nominal input speed specified in the catalogue applies to an ambient temperature of 20°C. As can be seen in the diagram below, the temperature limit is reached more quickly in the presence of an elevated outside temperature, in other words the nominal input speed must be reduced if the ambient temperature is high. The values applicable to your gearhead are available from WITTENSTEIN alpha on request.



Max. output torque (T₂₀)

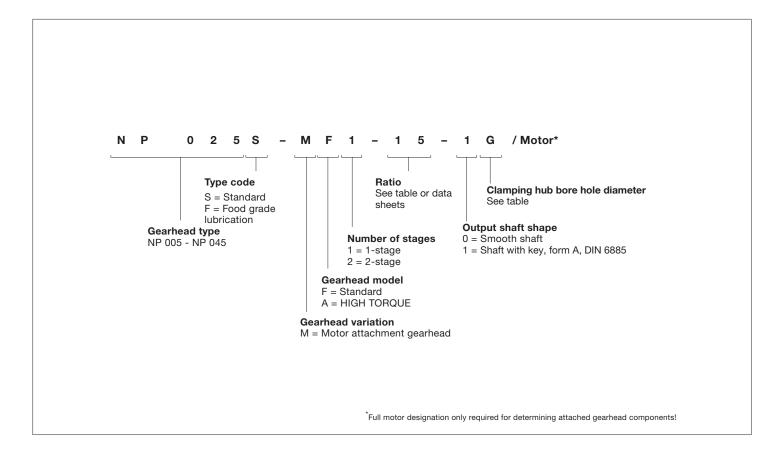
T₂₀ is the maximum torque which can be transmitted by the gearhead. This value may be lower, depending on the specific boundary conditions of the application.

Emergency stop torque (T_{2Not})

The emergency stop torque [Nm] T2_{Not} is the maximum permissible torque at the gearhead output and must not be reached more than 1000 times during the life of the gearhead. It must never be exceeded.

Further information can be found in the glossary of our current product catalog

Order codes for the alpha Value Line - NP



Ratio and clamping hub diameter table

Size	Stages	Ratios	Clamping hub diameters* [mm]
005	1 stage	4, 5, 7, 8, 10	8 (Z), 9 (A), 11 (B), 14 (C)
005	2 stage	16, 20, 25, 28, 35, 40, 50, 64, 70, 100	8 (Z), 9 (A), 11 (B), 14 (C)
015	1 stage	3, 4, 5, 7, 8, 10	9 (A), 11 (B), 14 (C), 16 (D), 19 (E)
UIS	2 stage	12, 15, 16, 20, 25, 28, 30, 32, 35, 40, 50, 64, 70, 100	8 (Z), 9 (A), 11 (B), 14 (C)
025	1 stage	3, 4, 5, 7, 8, 10	14 (C), 16 (D), 19 (E), 24 (G), 28 (H)
025	2 stage	9, 12, 15, 16, 20, 25, 28, 30, 32, 35, 40, 50, 64, 70, 100	9 (A), 11 (B), 14 (C), 16 (D), 19 (E)
035	1 stage	3, 4, 5, 7, 8, 10	19 (E), 24 (G), 28 (H), 32 (I), 38 (K)
035	2 stage	9, 12, 15, 16, 20, 25, 28, 30, 32, 35, 40, 50, 64, 70, 100	14 (C), 16 (D), 19 (E), 24 (G), 28 (H)
045	1 stage	5, 8, 10	38 (K)
045	2 stage	25, 32, 50, 64, 100	19 (E), 24 (G), 28 (H), 32 (I), 38 (K)

^{*}Intermediate diameters are possible in combination with a bushing with a minimum thickness of 1 mm.



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WITTENSTEIN alpha - intelligent drive systems

www.wittenstein-alpha.com/alpha-value-line





