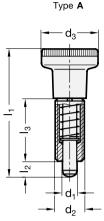
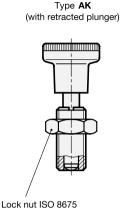
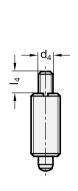
# **GANTER** GRAM







Type G



GK with threaded rod, with lock nut

<b>V</b>												
<b>d<sub>1</sub></b> Plunger <sup>-0,02</sup> Bore H7	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	l <sub>1</sub> ≈	<b>l<sub>2</sub></b> min.	l <sub>3</sub>	I <sub>4</sub>	Spring I Steel initial	oad in N end	≈ Stainless initial	s Steel end	Code No. Screw driver
5	M 10 x 1	21	M 5	45	5	22	6	7	17	6	15	GN 613.1-5
6	<mark>M 12 x 1,5</mark>	<mark>25</mark>	<mark>M 6</mark>	<mark>54,5</mark>	6	<mark>26</mark>	10	9	<mark>24</mark>	8	<mark>21</mark>	GN 613.1-6
8	M 16 x 1,5	31	M 8	69	8	34	12	11	30	9	26	GN 613.1-8
10	M 20 x 1,5	31	M 8	80	10	43	12	19	45	17	40	GN 613.1-10

# Specification

### Steel

- blackened
- Plunger hardened
- Stainless Steel
- German Material No. 1.4305
- Plunger chemically nickel plated
- Knob Type A / AK
  - Plastic (Polyamide PA)
  - black, matt
  - not removable
- Knob Type AN / AKN
  - Stainless Steel German Material No. 1.4305
- not removable
- RoHS compliant

# Information

NI

Type G or GK of the GN 613 indexing plungers have been designed for applications where the indexing plunger is not operated with the standard knob. The indexing plungers are designed such that the plunger set in the end position (spring is "on block") can also absorb axial forces. For applications in which these forces are substantially above the tensile force applied by the operator (Type G), GN 817 indexing plungers are to be preferred.

A special screw driver GN 613.1 is available. Two slots are provided in the upper end of the body which are accessible with the knob in its retracted position.

### see also...

Range of indexing plungers

Indexing plungers	1	d <sub>1</sub>
GN 613-8-G	2	Туре

Stainless Steel-Indexing plungers	1	d <sub>1</sub>
<b>1 2 3</b>	2	Туре
GN 613-5-AKN-NI	3	Material