# Type 41-1 & Type 41-2

## **Pressure Regulator Series**

## **Features**

- · Superior regulation characteristics
- Rugged, corrosion-resistant construction
- Excellent stability and repeatability
- Self-relieving of excess down stream pressure
- · Low droop at high flow
- Mounting options available

## Description

The Type 41 regulators are designed for applications requiring high flow capacity, low droop, high accuracy, and fine adjustment sensitivity. The use of Bellofram's rolling diaphragm provides greater sensitivity and improved accuracy. In addition, Type 41 regulators offer reduced over-all size and several mounting options, providing direct interchangeability with more expensive competitors' units.

Ruggedly designed and constructed, the Type 41 regulators have housings of precision-cast aluminum. They are pressure tested, and are chromate treated for internal corrosion resistance. Every regulator is finished with vinyl paint which resists scratching, weathering and other physical abuse.

Careful design and quality materials throughout assure long, trouble-free operation in the most difficult industrial environments. A rubberized, soft-seat valve stem provides stability and "forgives" dirt and other foreign matter. An aspirator maintains downstream pressure and compensates for droop when high flow occurs. The gauge port is convenient for gauge installation and can also be used as an additional full flow outlet.

The design of these regulators is especially well suited for panel applications due to ease of mounting (only one panel hole required), small size, adjustment sensitivity (32 threads per inch on the adjusting screw), and knob.

## Models

The Type 41 comes in two versions, Type 41-1 and Type 41-2. These two regulators offer the same performance in two slightly different packages.

## Type 41-1

This unit comes standard with 1/4 NPT ports and a knob, and can be panel mounted using either the center nut or the threaded shoulder holes, spaced 1.5 in. (38.1 mm) center-to-center.

## Type 41-2

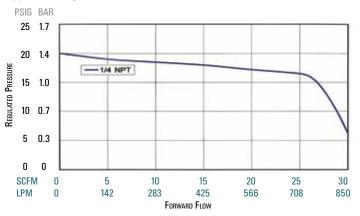
This unit comes standard with 1/4 NPT ports, a knob and a bonnet vent port which can be tapped for a 1/4 NPT fitting if desired. It can be panel mounted using either the center nut or the threaded shoulder holes, spaced 1.25 in. (32.7 mm) center-to-center.



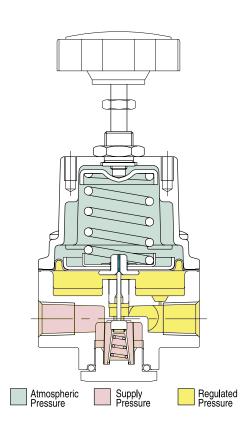


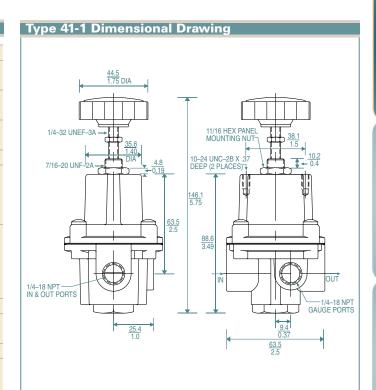


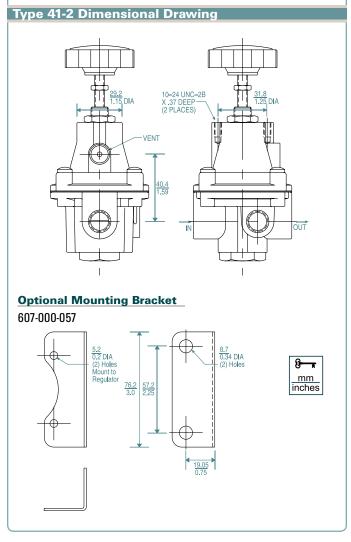
Type 41: Regulated Pressure VS. Flow



T41 Regulator Specifications				
Sensitivity	1" Water Column (2.5 cm)			
Flow Capacity @ 100 psig (6.9 BAR)				
Supply and 20 psig (1.4 BAR) outlet	25 SCFM (700 LPM)			
Effect of Supply Pressure Variation	±0.35 PSIG			
(25 psig/1.7 BAR) on Outlet Pressure	(24 mBAR)			
Exhaust Capacity 5 psig (0.35 BAR) above 20 psig set point	0.1-0.45 SCFM Typical 2.8 - 12.7 LPM			
Max Supply Pressure	250 PSIG (17.2 BAR)			
Effect of Changes in Flow on Regulated Pressure	1 psig (0.07 BAR) over flow			
	of 10 SCFM (0-30 psig / 0-2.1 BAR			
(100 psig / 6.9 BAR Supply)	range, 1/4 NPT, 20 psig / 1.4 BAR set point)			
	0-2 PSIG (0-0.14 BAR)			
	0-10 PSIG (0-0.69 BAR)			
Output Pressure Ranges	0-30 PSIG (0-2.1 BAR)			
	0-60 PSIG (0-4.1 BAR)			
	0-100 PSIG (0-6.9 BAR)			
Temperature Range	0-160°F (-18 to 71°C)			
Total Air Consumption	6 SCFH (2.8 LPM)			
@ Maximum Output	· · · · · · · · · · · · · · · · · · ·			
Port Size	1/4 NPT, BSPT			
	Body: Die cast aluminum with vinyl paint			
Materials of Construction	Adjusting Screw: Plated steel			
	Trim: Plated steel, brass, acetal resin			
	Diaphragm: Buna-N polyester fabric			
	Knob: Phenolic Plastic			
Mounting Ontions	Spring: Music wire			
Mounting Options	Pipe, Panel or Bracket			







Type 41 Ordering Information					
	Part Number	Dort Cine (NDT)	Set Point Range		
	Fart Number	Port Size (NPT)	BAR	psig	
T41-1	960-113-000		0-0.14	0-2	
	960-114-000		0-0.69	0-10	
	960-170-000	1/4	0-2.1	0-30	
	960-171-000		0-4.1	0-60	
	960-172-000		0-6.9	0-100	
T41-2	960-115-000		0-0.14	0-2	
	960-116-000	1 /4	0-0.69	0-10	
	960-181-000	1/4	0-2.1	0-30	
	960-182-000		0-4.1	0-60	
	960-183-000		0-6.9	0-100	

Type 41 Options					
• = option is available		T41-1	T41-2		
1	Fluorocarbon Pintle	•	•		
2	Non-Relieving	•	•		
5	Epoxy Finish	•	•		
6	Tapped Vent	n/a	•		
7	Mounting Bracket	•	•		
8	Pressure Gauge	•	•		

Type 41 Option Ordering Matrix							
Replace last three digits of part number with digits from table below.							
Option		1	2	5	6	7	8
1	Fluorocarbon Pintle	001	021	051	061	071	081
2	Non-Relieving 002			052	062	072	082
5	Epoxy Coating			005	065	075	085
6	Tapped Vent 006 0				076	086	
7	7 Mounting Bracket 007				087		
8	8 Pressure Gauge				800		

## Type 41 Regulator Options and Accessories

## **Fluorocarbon Pintle**

A special elastomeric pintle used where elements in the supply air, such as flame retardant synthetic lubricants, are particularly destructive to ordinary pintle material.

## **Non-Relieving**

Used in applications where it is desirable to relieve pressure downstream of the regulator, for some constant flow applications, and where the gas flowing through the regulator must not escape at the regulator. Non-relieving regulators should not be used for low or no flow applications.

## **Corrosive Resistant Epoxy Finish**

An epoxy paint applied to the outside surface of the regulator to provide increased resistance to corrosive environments.

## Tapped Vent (41-2 only)

Allows installation of plumbing to capture exhaust air.

## **Mounting Bracket**

Steel (dichromate finish) bracket for side mounting. P/N: 607-000-057

## **Pressure Gauge**

Dual scale 2 in. (50.8 mm) gauges. Ranges include 0-30 psig (0-200 kPa), 0-60 psig (0-400 kPa), 0-100 psig (0-700 kPa) and 0-160 psig (0-1100 kPa). When specified with regulator, the correct range will be supplied.