

**EIPC3
EIPC5
EIPC6**

**INTERNAL GEAR
PUMPS**



Internal gear pump

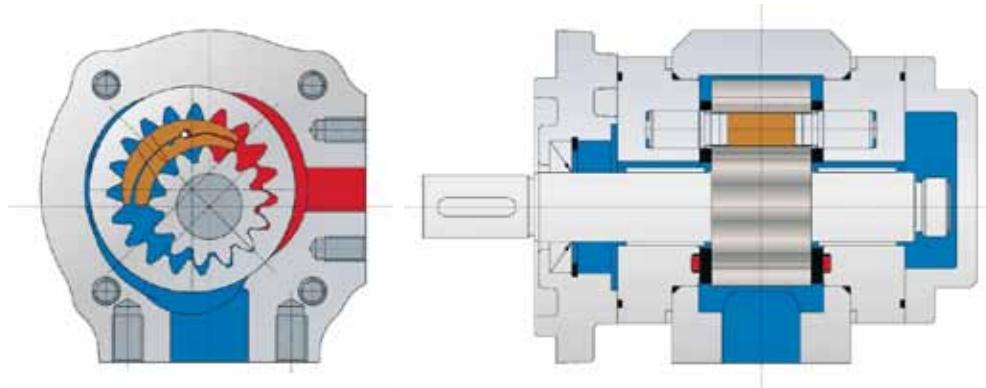
Type EIPC3 for industrial applications with constant displacement volume



EIPC3

Characteristics

- Internal gear pump with axial and radial gap compensation
- Radial compensation with segments
- Suction and pressure port radial
- Field of application: Industrial hydraulic
- Low noise
- Long time life
- Low pulsation (pressure pulsation ~ 2 %)
- Multi flow combinations



Technical Data:

Rated Size NG	020	025	032	040	050	064
Spec. volume Vth [cm³/rev]***	20.0	24.8	32.1	40.1	50.3	64.4
Continuous operating pressure [bar]**			250			
Peak operating pressure [bar] max. 10 sec 15 % dutycycle		320		300	280	280
Cut-in pressure peak [bar]**		350		325	300	300
Max. speed [min⁻¹]	3,600	3,200	3,000	2,500	1,800	1,800
Nominal speed [min⁻¹]	200 – 3,600	200 – 3,200	200 – 3,000	100 – 2,500	100 – 1,800	100 – 1,800
Operating viscosity [mm²/s]			10 – 300			
Starting viscosity [mm²/s]			2,000			
Operating temperature [°C]			-20 to +100			
Operating medium			HL – HLP DIN 51 524 part 1/2			
Max. medium temperature [°C]			120			
Min. medium temperature [°C]			-40			
Max. ambient temperature [°C]			80			
Min. ambient temperature [°C]			-40			
Max. admission pressure (intake side) [bar]			2 bar absolute			
Min. admission pressure (intake side) [bar]			0.8 bar absolute (Start 0.6)			
Weight appr. [kg]	8.3	8.6	9.2	9.8	10.5	11.5
Degree of filtration			Class 20/18/15 due to ISO 4406			
Efficiency vol	93	93	94	95	95	95
Efficiency ηhm	91	92	92	93	93	93
Pump noise* (measured in sound chamber) dB[A]	62	63	64	65	66	66
	n = 1,450	Δ p = 250 bar	T = 50 °C	Medium: HLP 46		

* Measured in anechoic room of Eckerle Hydraulic Division; Axial microphone distance 1.0 m

** For acceptable pressure at 400-1.800 rpm. Further rpm on request.

*** Due to manufacturing tolerances the displacement volume could vary.

The pumps have no corrosion protection. The max. permissible values must not be applied cumulatively. Please contact us.

Internal gear pump

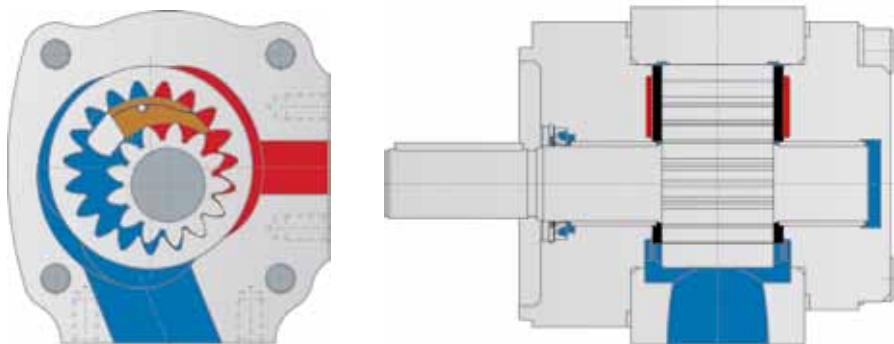
Type EIPC5 for industrial applications with constant displacement volume



EIPC5

Characteristics

- Internal gear pump with axial and radial gap compensation
- Radial compensation with segments
- Suction and pressure port radial
- Field of application: Industrial hydraulic
- Low noise
- Long time life
- Low pulsation (pressure pulsation ~ 2 %)
- Multi flow combinations



Technical Data:

Rated Size NG	064	080	100
Spec. volume Vth [cm ³ /rev]***	65,3	80,4	100,5
Continuous operating pressure [bar]**		210	
Peak operating pressure [bar] max. 10 sec 15 % dutycycle		230	
Cut-in pressure peak [bar]**		250	
Max. speed [min ⁻¹]	3,000	3,000	2,500
Nominal speed [min ⁻¹]	100 – 3,000	100 – 3,000	100 – 2,500
Operating viscosity [mm ² /s]		10 – 300	
Starting viscosity [mm ² /s]		2,000	
Operating temperature [°C]		-20 to +100	
Operating medium	HL – HLP DIN 51 524 part 1/2		
Max. medium temperature [°C]		120	
Min. medium temperature [°C]		-40	
Max. ambient temperature [°C]		80	
Min. ambient temperature [°C]		-40	
Max. admission pressure (intake side) [bar]	2 bar absolute		
Min. admission pressure (intake side) [bar]	0.8 bar absolute (Start 0.6)		
Weight appr. [kg]	11.5	13.0	13.5
Degree of filtration	Class 20/18/15 due to ISO 4406		
Efficiency ηvol	94	95	95
Efficiency ηhm	92	93	93
Pump noise* (measured in sound chamber) dB[A]	69	70	71
	n = 1,450	Δ p = 210 bar	T = 50 °C
			Medium: HLP 46

* Measured in anechoic room of Eckerle Hydraulic Division; Axial microphone distance 1.0 m

** For acceptable pressure at 400-1.800 rpm. Further rpm on request.

*** Due to manufacturing tolerances the displacement volume could vary.

The pumps have no corrosion protection. The max. permissible values must not be applied cumulatively. Please contact us.

Internal gear pump

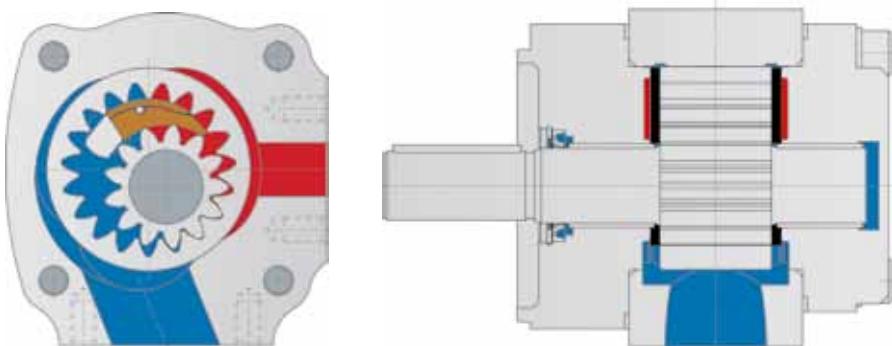
Type EIPC6 for industrial applications with constant displacement volume



EIPC6

Characteristics

- Internal gear pump with axial and radial gap compensation
- Radial compensation with segments
- Suction and pressure port radial
- Field of application: Industrial hydraulic
- Low noise
- Long time life
- Low pulsation (pressure pulsation ~ 2 %)
- Multi flow combinations



Technical Data:

Rated Size NG	125	160	200	250
Spec. volume Vth [cm³/rev]***	125.7	160.1	200.9	249.9
Continuous operating pressure [bar]**		250	160	140
Peak operating pressure [bar] max. 10 sec 15 % dutycycle		280	170	150
Cut-in pressure peak [bar]**		300	180	160
Max. speed [min⁻¹]	2,800		2,200	
Nominal speed [min⁻¹]****	400 – 2,500		400 – 2,000	
Operating viscosity [mm²/s]			10 – 300	
Starting viscosity [mm²/s]			2,000	
Operating temperature [°C]			-20 to +100	
Operating medium			HL – HLP DIN 51 524	
Max. medium temperature [°C]			80	
Min. medium temperature [°C]			-20	
Max. ambient temperature [°C]			80	
Min. ambient temperature [°C]			-20	
Max. admission pressure (intake side) [bar]			2 bar absolute	
Min. admission pressure (intake side) [bar]			0.8 bar absolute	
Weight appr. [kg]	27,5	30	43	54
Degree of filtration			Class 20/18/15 due to ISO 4406	
Efficiency ηvol	94	94	93	93
Efficiency ηhm	90		91	
Pump noise* (measured in sound chamber) dB[A]	76	77	77	78
	n = 1.450	Δ p = 250 bar (160 bar at size 200 and 250)	T = 50 °C	Medium: HLP 46

* Measured in anechoic room of Eckerle Hydraulic Division; Axial microphone distance 1.0 m

** For acceptable pressure at 400-1.800 rpm. Further rpm on request.

*** Due to manufacturing tolerances the displacement volume could vary.

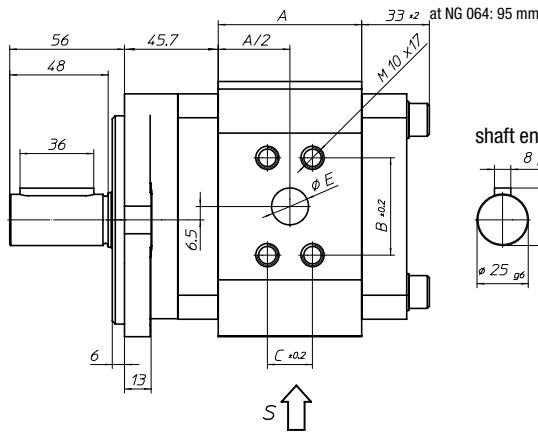
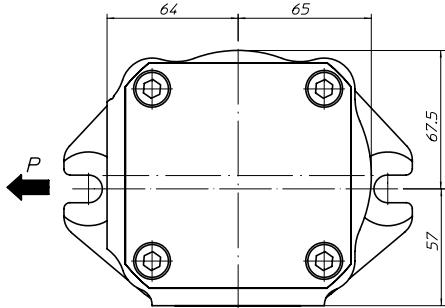
**** Further rpm on request.

Dimensions

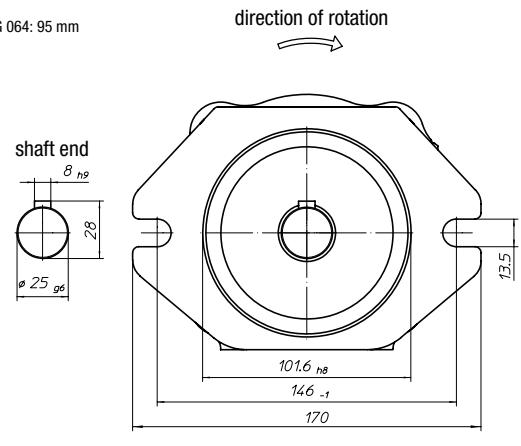


EIPC3

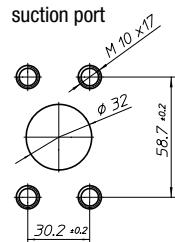
Pump with SAE-2-B-hole flange and cylindrical shaft



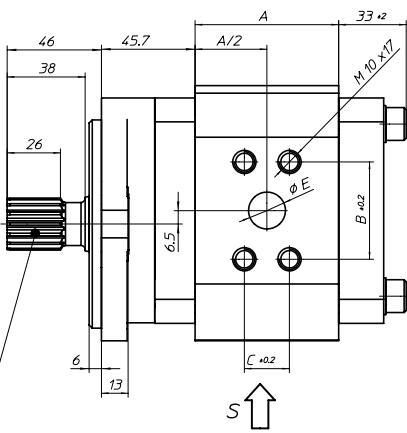
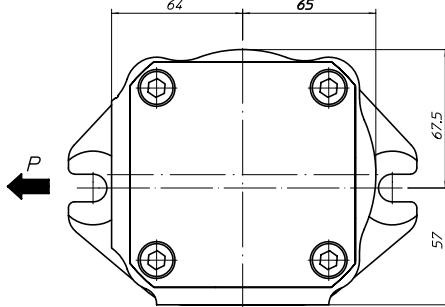
Order example: EIPC3-__RA23-1X



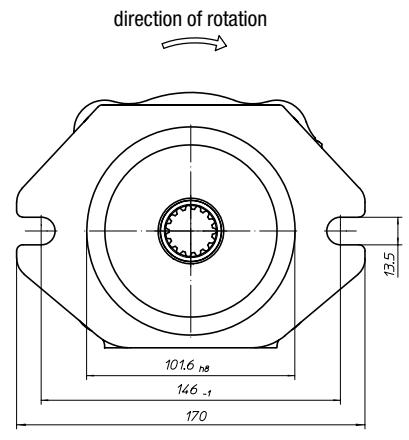
NG	A	B	C	E
020	58,5	47,5	22	18
025	65,0	47,5	22	18
028	70,0	47,5	22	18
032	75,0	47,5	22	18
040	86,0	52,4	26,2	20
050	100,0	52,4	26,2	20
064	100,0	52,4	26,2	20



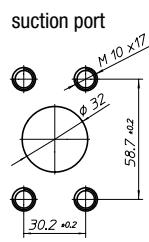
Pump with SAE-2-B-hole flange and spline shaft



Order example: EIPC3-__RB23-1X



NG	A	B	C	E
020	58,5	47,5	22	18
025	65,0	47,5	22	18
028	70,0	47,5	22	18
032	75,0	47,5	22	18
040	86,0	52,4	26,2	20
050	100,0	52,4	26,2	20

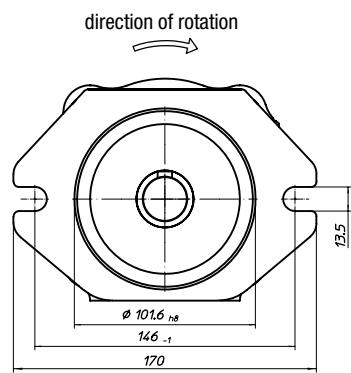
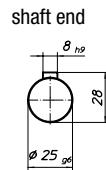
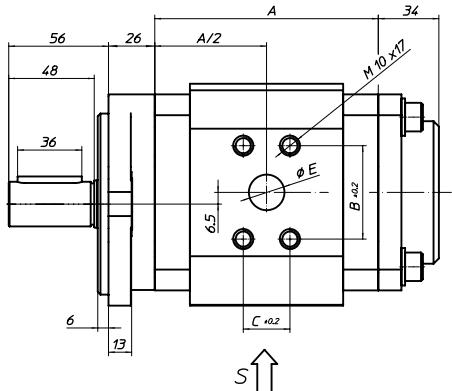
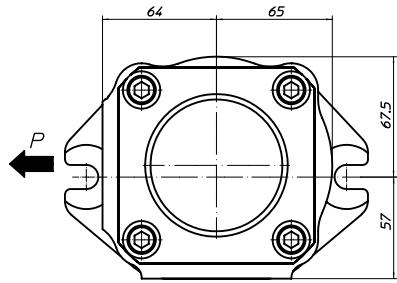


Dimensions



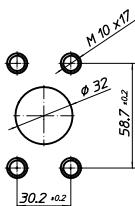
EIPC3

Pump with SAE-B-2-hole flange and cylindrical shaft

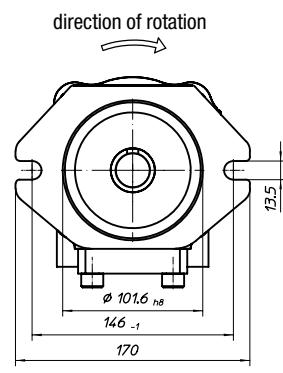
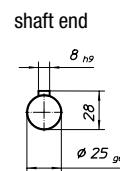
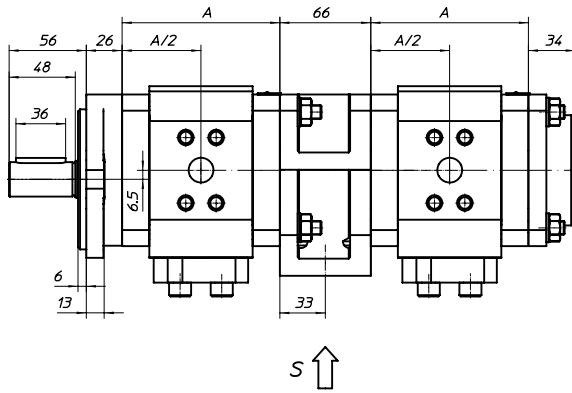
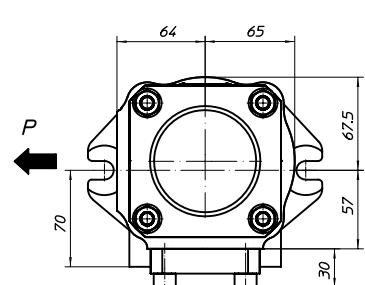


NG	A	B	C	E
020	97.9	47.5	22	18
025	104.4	47.5	22	18
032	114.4	47.5	22	18
040	125.4	52.4	26.2	20
050	139.4	52.4	26.2	20

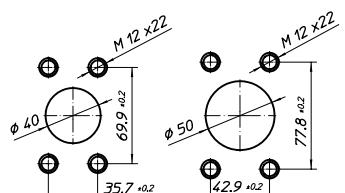
suction port



Double Pump with SAE-B-2-hole flange and cylindrical shaft



suction port



NG	A
020	97.9
025	104.4
032	114.4
040	125.4
050	139.4

Pressure connections see single pump

NG 020-032

NG 040-050

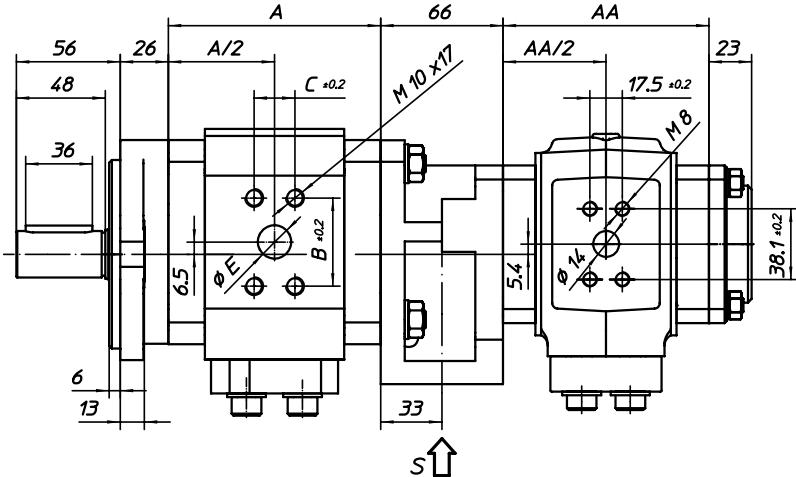
Dimensions



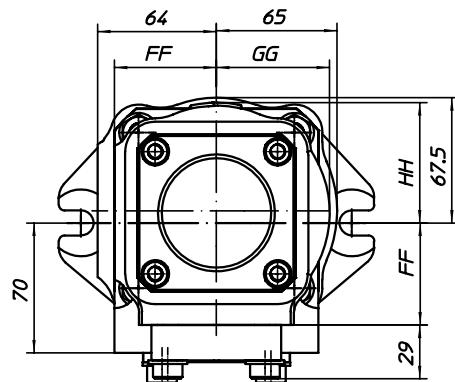
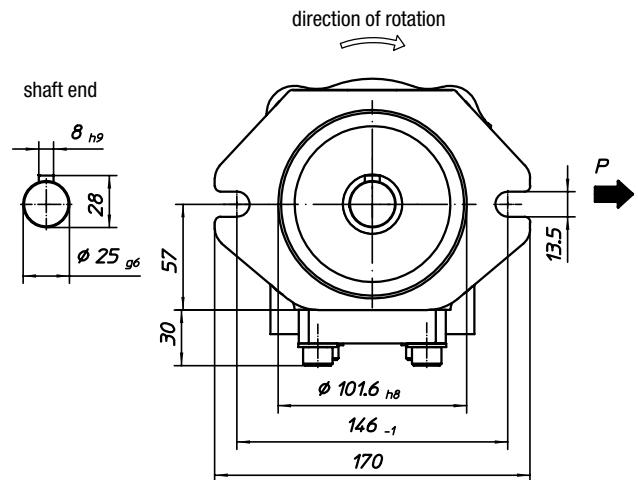
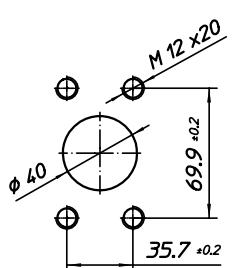
EIPC3/H2

Double Pump with SAE-B-2-hole flange and cylindrical shaft

Order example: EIPC3-__RK20-1X+
EIPH2-__RP30-1X



common suction port



EIPC3				
NG	A	B	C	E
020	97.9	47.5	22	18
025	104.4	47.5	22	18
032	114.4	47.5	22	18
040	125.4	52.4	26.2	20
050	139.4	52.4	26.2	20

EIPH2				
NG	AA	FF	GG	HH
004	71	50	54	57
005	71	50	54	57
006	73	50	54	57
008	76	50	54	57
011	82	50	54	57
013	87	50	54	57
016	92	50	54	57
019	99	55	59	62
022	105	55	59	62
025	111	55	59	62

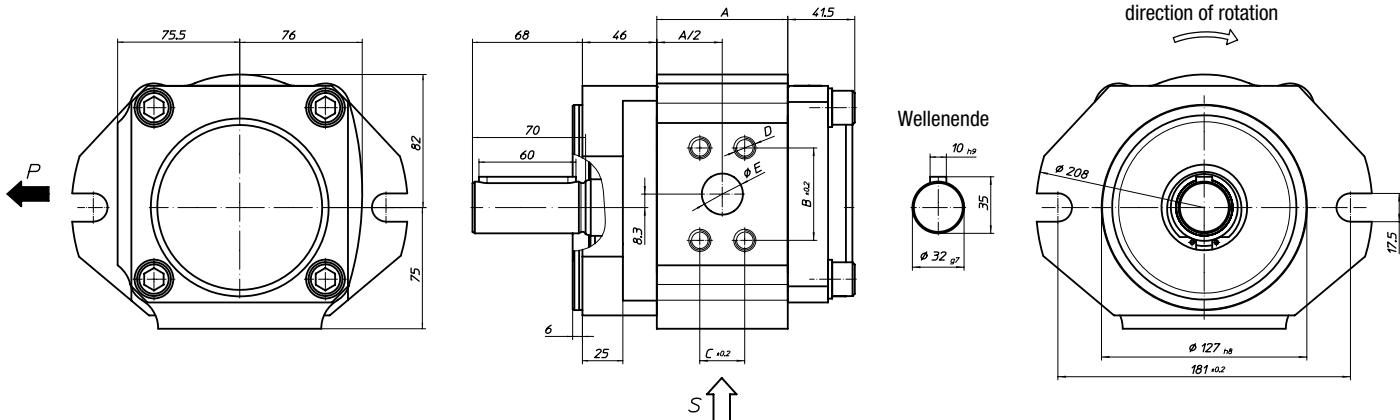
The single pumps of a multiple pump assembly are internally connected, even if you connect to the pump inlet. It is therefore no operating with different fluids possible.

Dimensions



EIPC5

Pump with SAE-C-2-hole flange and cylindrical shaft



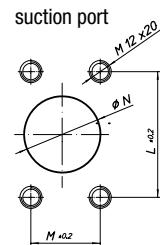
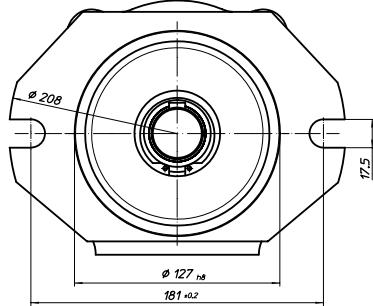
NG	A	B*	C*	D	E	L**	M**	N
064	81	57.2	27.8	M12x22	25,4	77.8	42.9	47.2
080	93	66.7	31.8	M14x24	31.8	77.8	42.9	47.2
100	109	66.7	31.8	M14x24	31.8	88.9	50.8	63.5

* Pressure port: SAE J518, high pressure series (code 62)

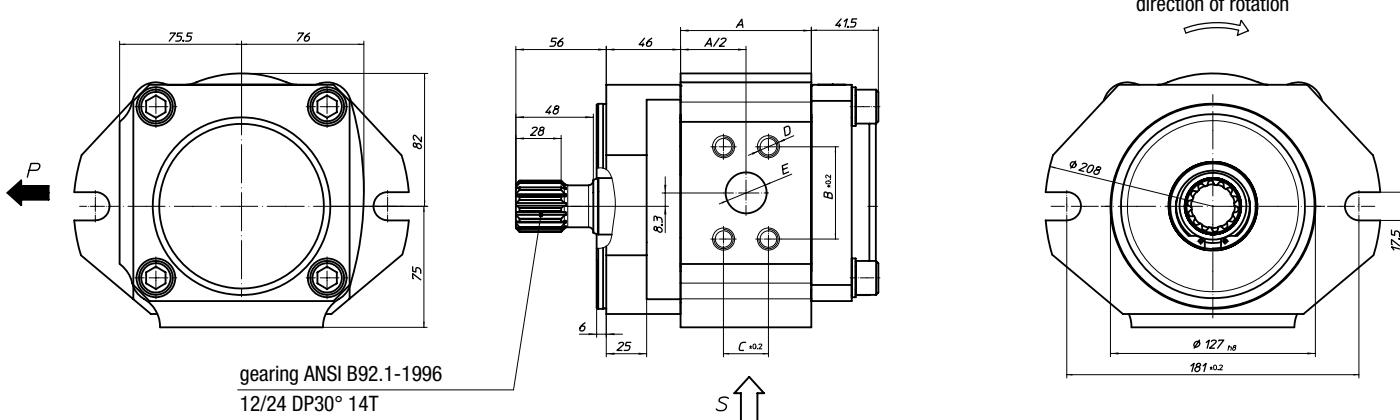
** Suction port: SAE J518, standard pressure series (code 61)

Order example: EIPC5-__RA23-1X

direction of rotation



Pump with SAE-C-2-hole flange and spline shaft



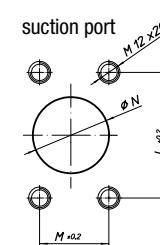
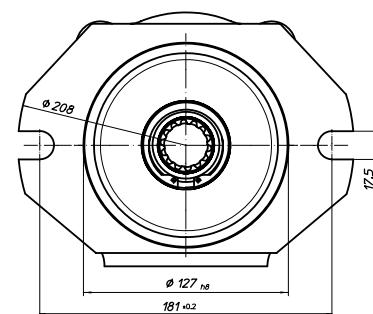
NG	A	B*	C*	D	E	L**	M**	N
064	81	57.2	27.8	M12x22	25.4	77.8	42.9	47,2
080	93	66.7	31.8	M14x24	31.8	77.8	42.9	47,2
100	109	66.7	31.8	M14x24	31.8	88.9	50.8	63,5

* Pressure port: SAE J518, high pressure series (code 62)

** Suction port: SAE J518, standard pressure series (code 61)

Order example: EIPC5-__RB23-1X

direction of rotation

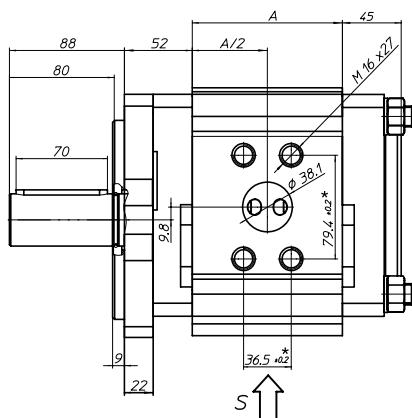
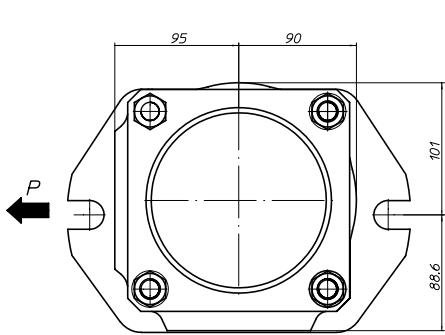




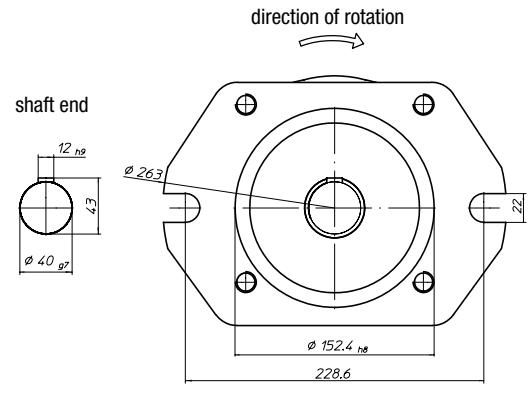
Dimensions

EIPC6

Pump with SAE-D-2-hole flange and cylindrical shaft



Order example: EIPC6-__ _RA23-1X

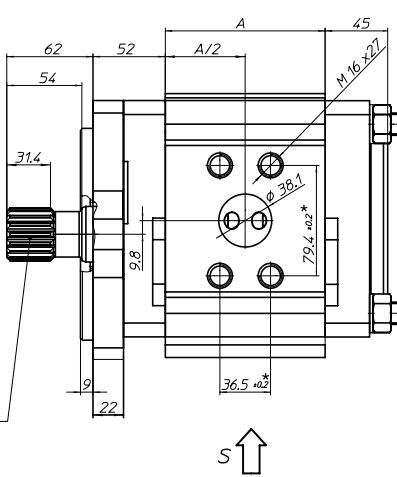
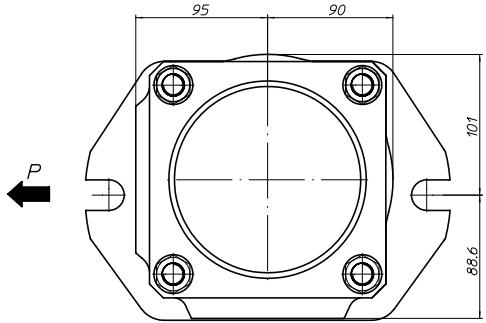


NG	A	L**	M**	N	P
125	115	88.9	50.8	63.5	M12x22
160	136	106.4	61.9	76.2	M16x25
200	161	120.7	69.9	88.9	M16x25
250	191	120.7	69.9	88.9	M16x25

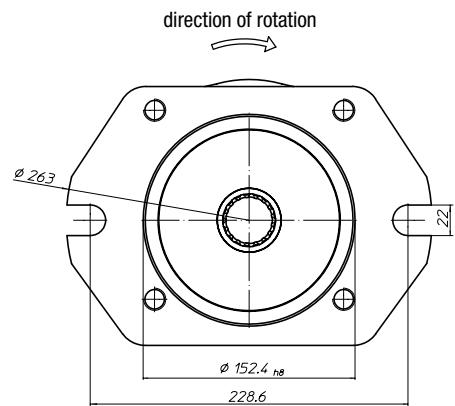
* Pressure port: SAE J518, high pressure series (code 62)

** Suction port: SAE J518, standard pressure series (code 61)

Pump with SAE-D-2-hole flange and spline shaft



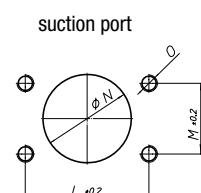
Order example: EIPC6-__ _RB23-1X



NG	A	L**	M**	N	P
125	115	88.9	50.8	63.5	M12x22
160	136	106.4	61.9	76.2	M16x25
200	161	120.7	69.9	88.9	M16x25
250	191	120.7	69.9	88.9	M16x25

* Pressure port: SAE J518, high pressure series (code 62)

** Suction port: SAE J518, standard pressure series (code 61)

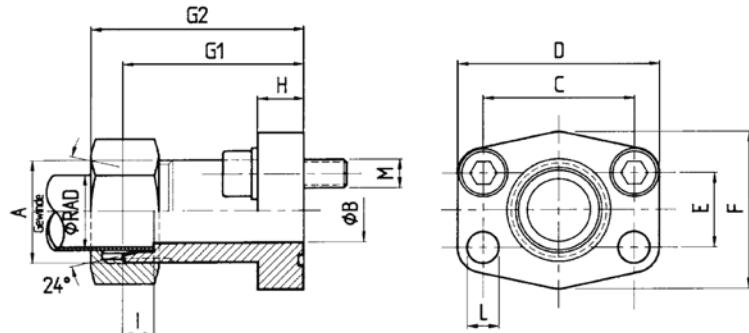




SAE flange metric tapped



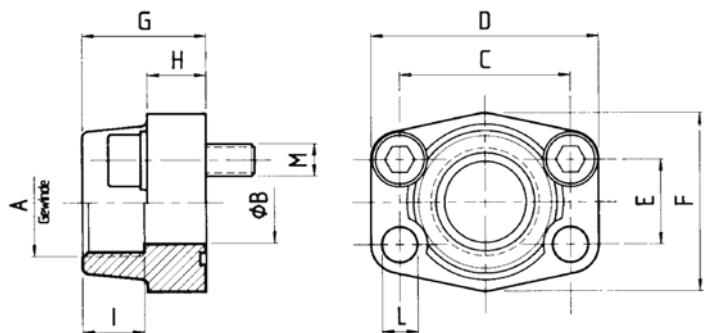
Version a



SAE pipe threaded flange



Version b



Nr.	Article number	Type	P _{max}	AD	A	B	C	D	E	F	G1	G2	H	I	L
1a	07 07 04 0030	AD15-SAE12M22x1,5	315	15	M22x1.5	12	38.1	54	17.5	46	52	60	13	7	9
1b	07 07 04 0026	EFG1/2-SAE12	350		G1/2"	13	38.1	54	17.5	46	36		19	19	9
2a	07 07 04 0031	AD22-SAE34M30x2	160	22	M30x2	19	47.5	65	22.2	50	60	69	14	7.5	11.5
2b	07 07 04 0027	EFG3/4-SAE34	350		G3/4"	19	47.5	65	22.2	50	36		18	19	11
3a	07 07 04 0032	AD28-SAE100M36x2	160	28	M36x2	24	52.4	70	26.2	55	63	72	16	7.5	11.5
3b	07 07 04 0028	EFG1-SAE100	315		G1"	25	52.4	70	26.2	55	38		18	22	11
4a	07 07 04 0033	AD35-SAE114M45x2	160	35	M45x2	29	58.7	79	30.2	68	65	76	14	10.5	11.5
4b	07 07 04 0029	EFG1 1/4-SAE114	250		G1 1/4"	32	58.7	79	30.2	68	41		21	22	11.5
5a	07 07 04 0037	AD42-SAE112M52x2	160	42	M52x2	36	69.9	94	35.7	78	70	82	16	11	13.5
5b	07 07 04 0034	EFG1 1/2-SAE112	200		G1 1/2"	38	69.9	94	35.7	78	45		25	24	13.5
6b	07 07 04 0036	EFG2-SAE200	200		G2"	51	77.8	102	42.9	90	45		25	30	13.5
7b	07 07 04 0041	EFG2 1/2-SAE212	160		G2 1/2"	63	88.9	114	50.8	105	50		25	30	13.5
8a	07 07 04 0042	AD30-SAE100M42x2HD	400	30	M42x2	25	57.2	81	27.8	70	82	95	24	13.5	13
9a	07 07 04 0043	AD38-SAE114M52x2HD	400	38	M52x2	29	66,6	95	31,8	78	92	111	27	16	15

Connecting flanges SAE for Double Pump EIPC3



EIPC

SAE Pressure- and Suction flange SAE J518C, ISO 6162

Type	Inlet	Nr.	Version	Outlet	Nr.	Version	a	b
EIPC3-020-032	1 1/4"	4	• •	3/4"	2	• •		
EIPC3-040-064	1 1/4"	4	• •	1"	3	• •		

Suction flange for Intermediate housing

Type	Inlet	Nr.	Version	a	b
EIPC3/3 bis NG0321	1/2"	5	• •		
EIPC3/3 ab NG040	2"	6	•		

• = available

Ordering Code



EIPC

EIP C3-032RK23 -1X SXXX

Special version number (not applicable with standard pumps or when the type key is unambiguous)

Revision code 1st number: Change of mounting dimensions
2nd number: Change of pump with same mounting dimensions

Intake and delivery connection 3: SAE-flange connections

0: suction port closed; common inlet
– other flanges on request –

Fastening flange 2: SAE/B 2-hole flange, centre-Ø 101.6 / at EIPC3

2: SAE/C 2-hole flange, centre-Ø 127 / at EIPC5

2: SAE/D 2-hole flange, centre-Ø 152,4 / at EIPC6

3: Direkt fixture

5: VDMA on demand

– other flanges on request –

Shaft end A: Cylindrical

K: Cylindrical with cone

B: SAE gear

L: SAE gear with cone

P: Cone tooth system on both sides

(cone = add-on facility for additional pumps to create multiple-flow pumps)

Sense of rotation R: Clockwise

L: Anticlockwise

Rated size, three digits

Overall size 3, 5 or 6

Type C: Industrial pump with aluminium housing

Eckerle internal gear pump

Order example

EIPC3-032 RK23-1X

for industrial applications

overall size 3 with 32.1 cm³/U

clockwise rotation

cylindrical shaft with cone

SAE/B-2-hole flange connection

SAE flange connection

revision code 1X



Eckerle Industrie-Elektronik GmbH • P.O. box 1368
Otto-Eckerle-Str. 6/12A • D-76316 Malsch
Phone: +49 (0) 72 46/92 04-0 • Fax: +49 (0) 72 46/92 04-946
sales.ehd@eckerle.com • www.eckerle.com