Technical datasheet

Pletex EM 10/2 0+30 red

Article code: SBPX513818



General information	
Product group	Synthetic Belts
Industry segment	Paper & print; Container & packaging
Main product feature	High friction, Thermoplastic, High grip
Indication of use	Slider bed, Rollers, Flat

Belt construction				
Tension layer		polyester, stable		
Number of plies		2		
Top side	material	ial Pletex, TPB		
	finish	smooth		
	color	red		
Bottom side	material	fabric, polyester		
	finish	bare fabric		
	color	natural		

Characteristics	
Food Grade (FG)	no
Antistatic (AS)	no
High conductive (HC)	no
Flame-retardant (FR)	no
ATEX approval	no

Technical data				
Hardness	according to ISO 868	top side	35A Shore	
Force at 1% elongation	according to ISO 21181		10 N/mm	57.1 lbs/in.
Thickness	internal AB method KV.002	total	5.3 mm	0.21 in.
		top cover	3.6 mm	0.14 in.
Weight	internal AB method KV.004		6.1 kg/m ²	1.25 lbs/ft ²
Operating temperature	continuous	from/to	-15 / 80 °C	5 / 176 °F
	short	from/to	-15 / 100 °C	5 / 212 °F
Minimum pulley diameter	flexing		50 mm	1.97 in.
	backflexing		50 mm	1.97 in.
Belt width	standard		2000 mm	78.74 in.
	maximum		3000 mm	118.11 in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive.

For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F) and 50% relative humidity, unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Do not go below the initial elongation. Install the belt and tension until running perfectly under the full belt load.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.